



METRIC TUBE SIZES	Part No.
Clamp Block (for 10mm, 12mm, 14mm, 16mm)	790017
Clamp Block (for 15mm, 16mm, 18mm, 20mm)	780195
Clamp Block (for 22mm, 25mm, 30mm, 32mm)	780196
Clamp Block (for 35mm)	974346
Clamp Block (for 38mm)	631092
Clamp Block (for 42mm)	974349
Clamp Block (for 50mm)	974352
Slide Block (for 10mm, 12mm, 14mm, 16mm)	790016
Slide Block (for 15mm, 16mm, 18mm, 20mm)	780192
Slide Block (for 22mm, 25mm, 30mm, 32mm)	780193
Slide Block (for 35mm)	974345
Slide Block (for 38mm)	520516
Slide Block (for 42mm)	974348
Slide Block (for 50mm)	974351

INCH PIPE SIZES	
Clamp Block (for 3/8", 1/2", 3/4")	974332
Clamp Block (for 1")	974338
Clamp Block (for 1 1/4")	974341
Clamp Block (for 1 1/2")	974343
Slide Block (for 3/8", 1/2", 3/4")	974331
Slide Block (for 1")	974336
Slide Block (for 1 1/4")	974340
Slide Block (for 1 1/2")	974342

OPTIONAL ACCESSORIES

Radius Block Adapter Plate
 (for sizes 1 1/2", 38mm, 1 1/4 IPS and larger) **660221**
 Mandrel Bending Components for HB632..... See [pages S16 – S18](#)
 A video (on DVD) is included to provide proper instructions for use.



Fig. S28 — Radius Block Adapter Plate

Radius Blocks

For use with HB632 Bender

Radius blocks for every standard tube size from size 6 (3/8" O.D.) to size 32 (2" O.D.), 10mm through 50mm, and inch pipe sizes 3/8" through 1-1/2" are available.

AND10111 Standard Radius Blocks – Inch Sizes

Size	Tube O.D. (in.)	Radius (in.)	Part No.
6	3/8	1 1/4.....	540502
8	1/2	1 1/4.....	530763
10	5/8	1 1/2.....	530764
12	3/4	1 3/4.....	530765
14	7/8	2.....	530766
18	1 1/8	3 1/2.....	530768
24	1 1/2	5.....	530770
28	1 3/4	7.....	631057-112*
32	2	8.....	631060-128*

* Requires the use of Radius Block Adapter Plate, Part No. 660221.



Fig. S29 — Radius Block for use with HB632 Bender

Dimensions and pressures for reference only, subject to change.